

ELECTRICAL CONNECTOR

BACKGROUND OF THE INVENTION

Field of the Invention

5 The invention relates to an electrical connector, and more particularly, to an electrical connector having an insulator with an overflow hole.

Description of the Related Art

Referring to FIG. 1 and FIG. 2, a conventional electrical connector includes an
10 insulator 2 with a plurality of sockets 1, a terminal 3 and a plurality of solder materials 4
located inside the sockets 1. In order to prevent the solder material 4 from climbing up
along the terminals 3 after being melted, which may result in soldering failure, a
standoff 5 is formed in each socket 1. However, this causes another problem: the
solder material 4 is squeezed by a circuit board 6 to flow upward if the circuit board 6 is
15 not perfectly flat. There is no space to accommodate the solder material or to ventilate
the air 7, so that the solder material 4 is forced to flow out through sides of the
corresponding socket 1. In this manner, the solder material in adjacent sockets 1 may
come into contact with one another to cause a short circuit and degrade electrical
performance. FIG. 3 and FIG. 4 illustrate another conventional electrical connector in
20 which a tail of each of terminals 8 is bent horizontally to prevent soldering failure;
however, contact of solder materials 9 in adjacent sockets still occurs to cause short
circuits and degrade electrical performance.

SUMMARY OF THE INVENTION

It is therefore an object of the invention to provide an electrical connector that prevents solder material in adjacent sockets from coming into contact with one another and, thereby, prevents short circuit.

5 In order to achieve the above and other objectives, the electrical connector of the invention includes an insulator having a plurality of overflow holes by which solder materials in adjacent sockets are prevented from coming in contact with one another.

To provide a further understanding of the invention, the following detailed description illustrates embodiments and examples of the invention, this detailed
10 description being provided only for illustration of the invention.

BRIEF DESCRIPTION OF THE DRAWINGS

The drawings included herein provide a further understanding of the invention.
A brief introduction of the drawings is as follows:

15 FIG. 1 is a cross-sectional view of a portion of a conventional electrical connector;
FIG. 2 is a cross-sectional view of a portion of a conventional electrical connector;
FIG. 3 is a cross-sectional view of a portion of another conventional electrical connector;

FIG. 4 is a cross-sectional view illustrating a conventional electrical connector
20 bonded to a circuit board;

FIG. 5 is a cross-sectional view of a portion of an electrical connector according to a first embodiment of the invention;

FIG. 6 is a cross-sectional view illustrating an electrical connector bonded to a circuit board according to a first embodiment of the invention;

FIG. 7 is a cross-sectional view of a portion of an electrical connector according to a second embodiment of the invention;

FIG. 8 is a cross-sectional view of a portion of an electrical connector according to a third embodiment of the invention;

5 FIG. 9 is a cross-sectional view illustrating an electrical connector bonded according to a third embodiment of the invention;

FIG. 10 is a cross-sectional view of a portion of an electrical connector according to a fourth embodiment of the invention;

FIG. 11 is a cross-sectional view of a portion of an electrical connector according to a fifth embodiment of the invention; and

FIG. 12 is a cross-sectional view illustrating an electrical connector bonded to a circuit board according to a fifth embodiment of the invention.

DETAILED DESCRIPTION OF THE EMBODIMENTS

15 Wherever possible in the following description, like reference numerals will refer to like elements and parts unless otherwise illustrated.

Referring to FIG. 5 and FIG. 6, an electrical connector of the invention includes an insulator 10a having a plurality of terminal slots 11a. A plurality of reversed U-shaped terminals 20a and solder materials 30 are respectively mounted inside the terminal slots 11a. A standoff 13a is formed inside each terminal slot 11a to contact with a tip of each terminal 20a. An accommodating space 12a is defined above the standoff 13a for receiving solder materials 30a. An overflow hole 14a is formed approximately at a center of standoff 13a. When the circuit board 40a is to be assembled, the solder material 30a is melted. If the circuit board 40a is not perfectly

flat, then the solder material 30a is squeezed and consequently spreads out. With the overflow holes 14a, the solder materials 30a flow along the overflow holes 14a, preventing the solder materials 30a from spreading and, consequently, avoiding a short circuit. Thereby, electrical performance of the electrical connector is ensured.

5 FIG. 7 shows a second embodiment of the invention. Each of terminals 20b has a flat tip that forms an accommodating space 12b with an interior of an insulator 10b for receiving a solder material 30b. A plurality of overflow holes 14b are formed inside the insulator 10b above the solder materials 30b. The overflow holes 14b prevent the adjacent solder materials 30b from contacting with one another. Thereby,
10 short circuit is avoided and electrical performance of the electrical connector is ensured.

Referring to FIG. 8 and FIG. 9, each of terminals 20 is bent as a soldering part 22c. The soldering part 22c is located beneath the insulator 10c. A solder material 30c is applied over a bottom of the insulator 10c. A through hole 24c is formed approximately at a center of the insulator 10c. A standoff 13c is further formed on the
15 bottom of the insulator 10c. An overflow hole 14c is formed in the insulator 10c to communicate with the through hole 24c. The electrical connector of this embodiment also prevents the adjacent solder materials 30c from spreading after being melted, thus preventing a short circuit.

Referring to FIG. 10, a plurality of solder slots 15d is formed near a bottom of
20 an insulator 10d. Each of terminals 20d has a flat tip as a soldering part 22d. The soldering part 22d is secured above the solder slot 15d to contact the solder 30d inside the solder slot 15d. The soldering part 22d has a through hole 24d approximately at a center thereof. A standoff 13d is formed above the solder slot 15d in the insulator 10d. An overflow hole 14d is formed above the standoff 13d to communicate with the

through hole 24d. The electrical connector of this embodiment also prevents the adjacent solder materials 30d from spreading after being melted.

Referring to FIG. 11 and FIG. 12, each of terminals 20e is bent horizontally and inserted in a solder material 30e. An overflow hole 14e is formed above the standoff
5 13e. With the overflow hole 14e, the electrical connector prevents the adjacent solder materials 30c from spreading after being melted. Thereby, electrical performance of the electrical connector is ensured.

Although the overflow holes in the above embodiments are located above the solder materials, the location of the overflow holes is not particularly limited to the
10 above embodiments.

As described above, the invention is characterized in that the electrical connector having a plurality of terminals is further provided with a plurality of overflow holes, particularly in a direction along which the insulator and terminals apply pressure on the solder materials.

15 It should be apparent to those skilled in the art that the above description is only illustrative of specific embodiments and examples of the invention. The invention should therefore cover various modifications and variations made to the herein-described structure and operations of the invention, provided they fall within the scope of the invention as defined in the following appended claims.

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